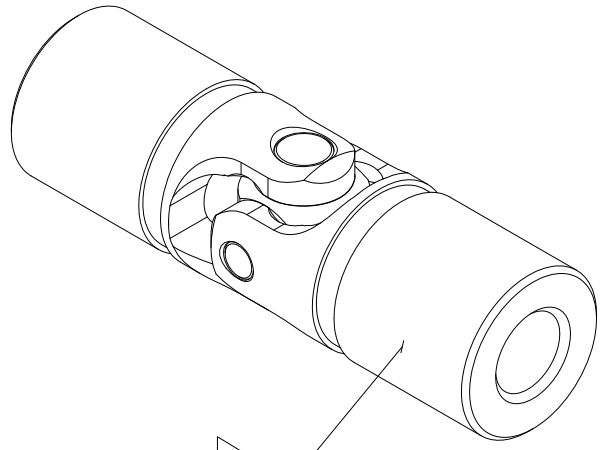


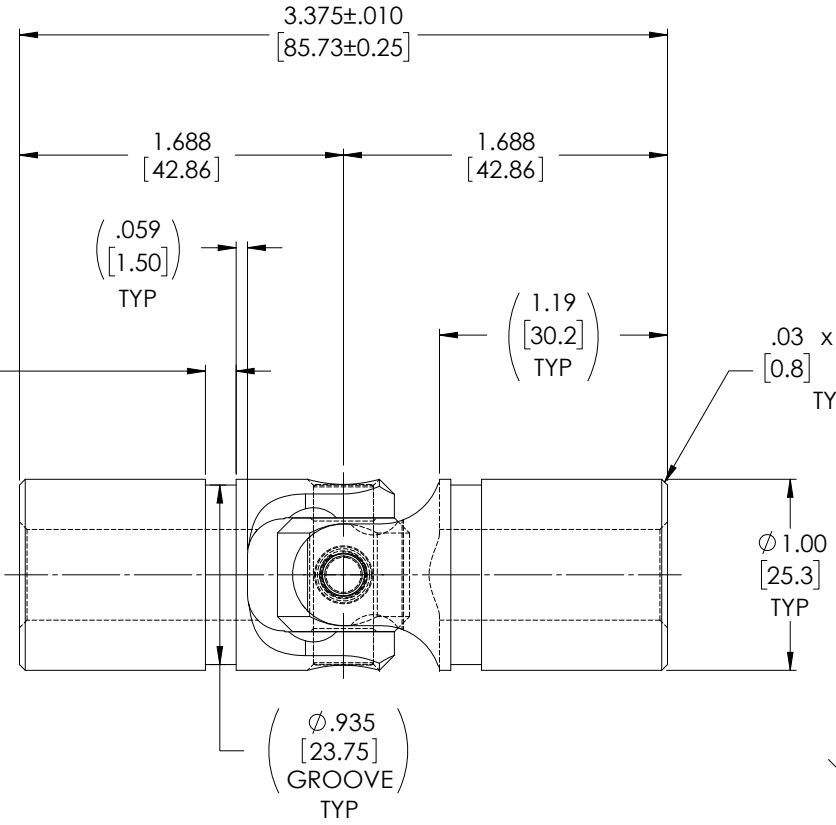
APPROVED

FOR REFERENCE ONLY

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	6/6/2019	JP



1



$\phi .4724^{+.0007}$
 $-.0000$
 $[12^{+0.018}]$
 0

$\phi .55 \times 90^\circ \pm 10^\circ$ INCL.
 $[14]$

TYPICAL BOTH ENDS

NOTE(s), UNLESS OTHERWISE SPECIFIED.

1 MARK ASSEMBLY w/ "BELDEN" LOGO, PART NUMBER, REVISION LEVEL (IF ANY), DATE OF MANUFACTURE & BELDEN JOB No.

(2) LUBRICATE U-JOINT w/ LUBRIPLATE # 1200-2, NLGI GRADE 2, AW/EP, LITHIUM GREASE OR EQUIVALENT.

(3) REFERENCE, MATERIAL: YOKES... TYPE 303 STAINLESS STEEL, BLOCK & PINS... TYPE 416 STAINLESS STEEL, RETAINING RING... TYPE 302 STAINLESS STEEL.

(4) REF., MAXIMUM OPERATING ANGLE: 45°

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED CHAMFER ALL HOLES BREAK ALL SHARP CORNERS DE-BURR ALL FEATURES TURNED SURFACES: $\sqrt{32}$ MILLED SURFACES: $\sqrt{125}$ PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BELDEN UNIVERSAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BELDEN UNIVERSAL IS PROHIBITED.	STANDARD TOLERANCES, UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm]	MATERIAL: STAINLESS STEEL HEAT TREAT: SEE DETAIL DRAWINGS FINISH: NONE	INITIALS: JP DATE: 06/JUN/19 DRAWN: RNK CHECKED: RNK ENG APPR: RNK MFG APPR: QC APPR:	Belden Incorporated www.beldenuniversal.com TITLE: ASSEMBLY, UNIVERSAL JOINT	
	ANGULAR MACHINED: $\pm 1.0^\circ$ FRACTIONAL: $\pm .015$ TWO PLACE DECIMAL: $\pm .010$ THREE PLACE DECIMAL: $\pm .005$ FOUR PLACE DECIMAL: $\pm .0005$ CONCENTRICITY: $\pm .0025$ T.I.R.	ALL HOLES TO BE LOCATED ON CENTERLINE (C) WITHIN .005" T.I.R. INTERPRET GEOMETRIC TOLERANCES I.A.W. ASME Y14.5			SIZE: A DWG. NO.: UJ-SS1000x12 SCALE: 2:1 WT (Lbs): 0.544 SHEET 1 OF 2
					REV: A