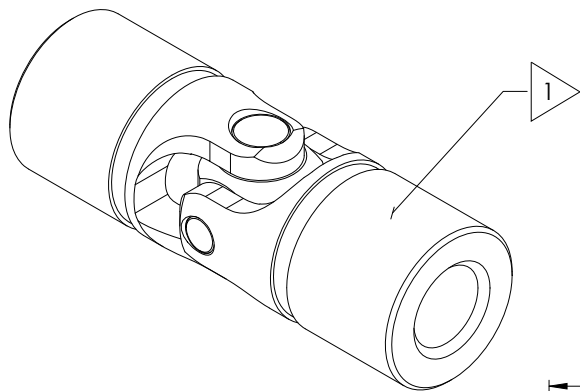


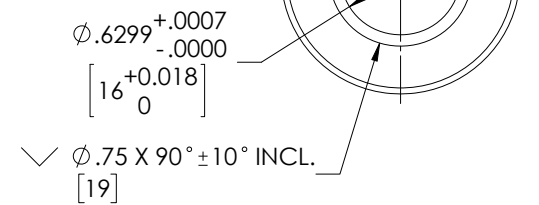
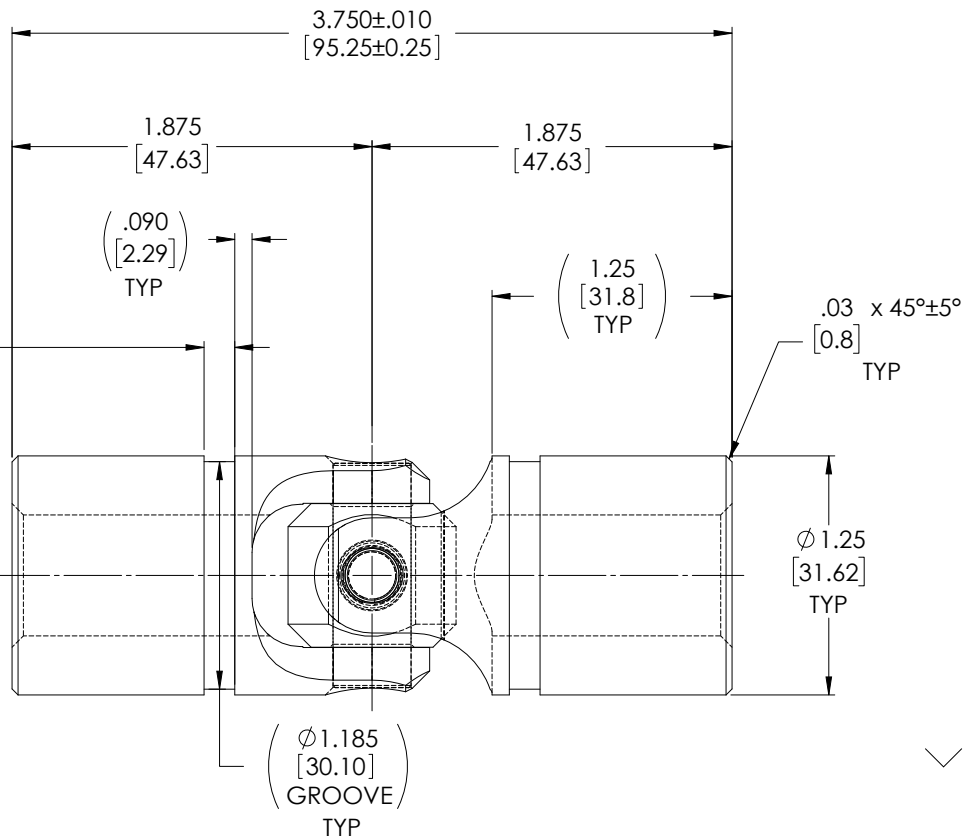
APPROVED

FOR REFERENCE ONLY

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	6/5/2019	JP



SCALE 1.5 : 1



NOTE(S), UNLESS OTHERWISE SPECIFIED.

1 MARK ASSEMBLY w/ "BELDEN" LOGO, PART NUMBER, REVISION LEVEL (IF ANY), DATE OF MANUFACTURE & BELDEN JOB No.

(2) LUBRICATE U-JOINT w/ LUBRIPLATE # 1200-2, NLGI GRADE 2, AW/EP, LITHIUM GREASE OR EQUIVALENT.

(3) REFERENCE, MATERIAL: YOKES... TYPE 303 STAINLESS STEEL, BLOCK & PINS... TYPE 416 STAINLESS STEEL, RETAINING RING... TYPE 302 STAINLESS STEEL.

(4) REF., MAXIMUM OPERATING ANGLE: 45°

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED CHAMFER ALL HOLES BREAK ALL SHARP CORNERS DE-BURR ALL FEATURES TURNED SURFACES: \checkmark_{63} MILLED SURFACES: \checkmark_{125} PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BELDEN UNIVERSAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BELDEN UNIVERSAL IS PROHIBITED.	STANDARD TOLERANCES, UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm] ANGULAR MACHINED: $\pm 1.0^\circ$ FRACTIONAL: $\pm .015^\circ$ TWO PLACE DECIMAL: $\pm .010^\circ$ THREE PLACE DECIMAL: $\pm .005^\circ$ FOUR PLACE DECIMAL: $\pm .0005^\circ$ CONCENTRICITY: $.0025$ T.I.R.	MATERIAL: STAINLESS STEEL HEAT TREAT: SEE DETAIL DRAWINGS FINISH: NONE	DRAWN: JP CHECKED: RNK ENG APPR: RNK MFG APPR: QC APPR: COMMENTS:	DATE: 05 JUN 19 DATE: 06/24/2019 DATE: 07/12/2019	Belden Incorporated www.beldenuniversal.com TITLE: ASSEMBLY, UNIVERSAL JOINT
	ALL HOLES TO BE LOCATED ON CENTERLINE (C) WITHIN .005" T.I.R. INTERPRET GEOMETRIC TOLERANCES I.A.W. ASME Y14.5		SIZE: A DWG. NO.: UJ-SS1250x16 SCALE: 2:1 WT (Lbs): 0.903 SHEET 1 OF 2	REV: A	